

VIDEO MODULE INSTALLATION

1. Place AV module in a well protected area under a seat or behind a panel.
2. Connect the 12V harness to the same 12V+ and 12V Ground as the Video Source Unit(s).
3. Insert 12V harness connector into AV module.
4. Insert video cable from Source.
5. Insert video output cable connecting the EPiK Monitor.
6. Install I/R extender cable from source unit to AV module.

12V POWER INSTALLATION

We recommend the installation of a main power switch for the entire video system. The circuit should be marked to assist the consumer in locating the correct vehicle fuse for the video system in the case of a system failure.

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**2004
Ford Expedition
Seatback Monitor System**

INSTALLATION MANUAL

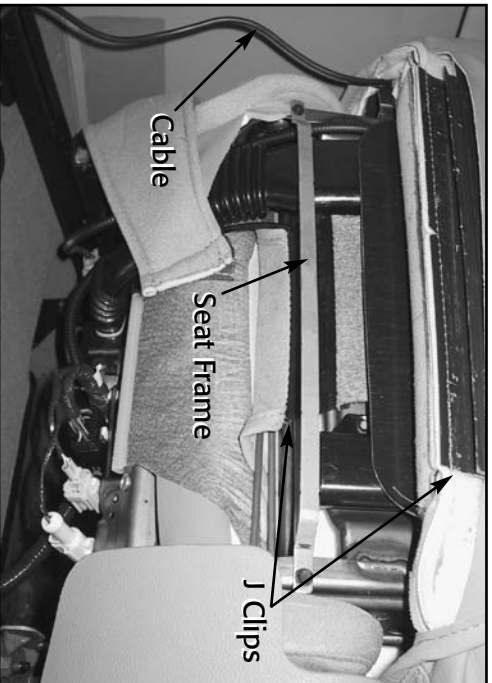
Spring 2004

KIT CONTENTS:

- (1) 2003 Expedition Seatback, Front Row
- (1) 7.0" Widescreen LCD Monitor
- (1) Plastic Screen Bucket
- (1) Video Cable (Cable from Monitor to Video Module)
- (1) Video Module
- (1) 12V Harness for Video Module
- (1) Remote Control
- (2) Batteries, AAA
- (1) Expedition Seatback Installation Manual
- (1) Expedition Seatback Video Owner's Manual
- (3) Upholstery Hog Rings
- (4) Christmas Tree Clips
- (1) Template, Upholstery trimming

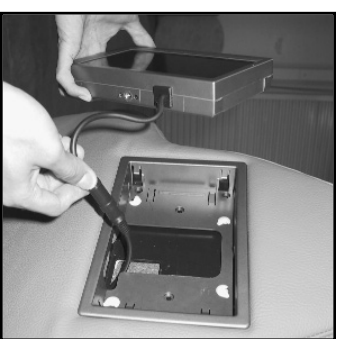
SYSTEM OPERATION

Please see CONTROLS on page 4 and 5 of the V19000 Owner's Manual for system operation instructions.



MONITOR INSTALLATION (CONTINUED)

f. Plug the short cable on the Monitor into the video cable installed in the seat. Ensure that the cable passes through the clearance holes in both buckets.



g. Carefully, push any excess cable back into the seat foam behind the bucket as you press the bucket and the monitor into the bucket in the seat.



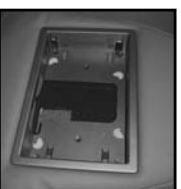
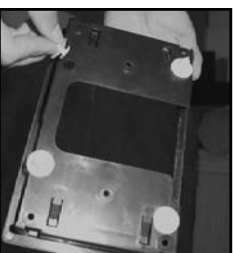
h. Route video cable along floor to A/V Module and connect. **NOTE:** Be sure to leave enough cable for seat to adjust through full range of motion.



MONITOR INSTALLATION

3. Install EPK Monitor

- Ensure the upholstery trim template is still properly positioned in the plastic bucket by pressing against the seat back and carefully adjusting its position to ensure no overlap between the edge of the template and the edge of the bucket.
- With a sharp razor blade or hobby knife, start a cut near the center of the template opening. Being careful not to cut past the inner edge of the template, cut away from the center of the bucket. Once you have contacted the inner edge of the trim template, cut all the way around the inner edge of the template and each of the four 1/4" slits, one along each side.
- Remove the upholstery trim template from inside the seat cover.
- With the excess upholstery trimmed away, fold each flap into the bucket and place each slit onto the corresponding "arrowhead shaped" tabs in the bucket walls.
- Install the (4) christmas tree clips into the screen bucket from the inside out. These clips will hold the screen bucket into the foam bucket.



SEATBACK INSTALLATION

1. Remove factory front seat upholstery and foam. (NOTE: Take care not to damage the factory upholstery.)

- At the back of the seat, grip the bottom edge of the upholstery and pull down and back to unclip the "j" clip from the seat frame.
- Unclip the "j" clip that attaches the front and back of the seat upholstery and pull the plastic panel out of the back of the seat.
- Pull the upholstery up from the bottom, turning it "inside-out" as you progress.
- Use diagonal cutters to cut (3) hog rings at front of seat at base of "headrest" section of seat.
- Lift seat upholstery off of seatback foam and remove seatback foam from seat frame.



SEATBACK INSTALLATION (CONTINUED)

2. Install EPiK Seat foam and factory upholstery.

a. Place EPiK seat foam onto factory seat frame.



b. Route the round connector of the video cable up into the back of the seat foam and out of the plastic bucket in the foam.



c. Use tie-wraps to secure the cable at key points along the seat frame in the foam bucket.



d. Install Upholstery Trim Template into bucket using small amount of tape to secure in opening.



e. Place the "inside-out" upholstery over the "headrest" portion of the seat foam and install (3) hog rings through the upholstery tab and around the listing wire in the seat foam.



SEATBACK INSTALLATION (CONTINUED)

f. Work the upholstery back down around the seat foam ensuring the upholstery seams and panels are properly located and smooth.



g. Press the front of the seat upholstery against the Velcro strips to properly shape the upholstery around the bolsters and finish the smoothing process.



h. Connect the front and rear "j" clips at the bottom of the seat foam.



i. Re-install the plastic panel inside the back of the seat upholstery.



j. Re-connect the "j" clip to the seat frame by reversing the instructions in 1a.

